

Garant

Steel boring bar A.. PWLNR 95°, for indexable inserts WN.., right-hand, Shank Ø / insert size: 25/08mm


Order data

Order number	251942 25/08
GTIN	4045197656971
Item class	21T

Technical description

Minimum pre-drill Ø D _{min}	32 mm
Shim	259031 40
Insert size	8 mm
Lever screw	259018 8
Shim punches pack	259047 2
ISO code toolholder	A25R PWLNR/L08
suitable indexable insert	WN.. 0804..
Shim pins pack	259044 2
Lever	259015 2
Centre offset L ₃	17 mm
Overall length L	200 mm
Clamping height L ₂	24 mm
Setting angle κ	95 degrees
Shank Ø D _s	25 mm
Standard	DIN 8024
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 2	259015 2
Lever screw Type 8	259018 8
Shim Type 40	259031 40
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15